



Scale-Up of Carbon/Carbon Composite Bipolar Plates

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- Contractor: **Porvair Fuel Cell Technology**
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- Subcontractor : **International Fuel Cells**

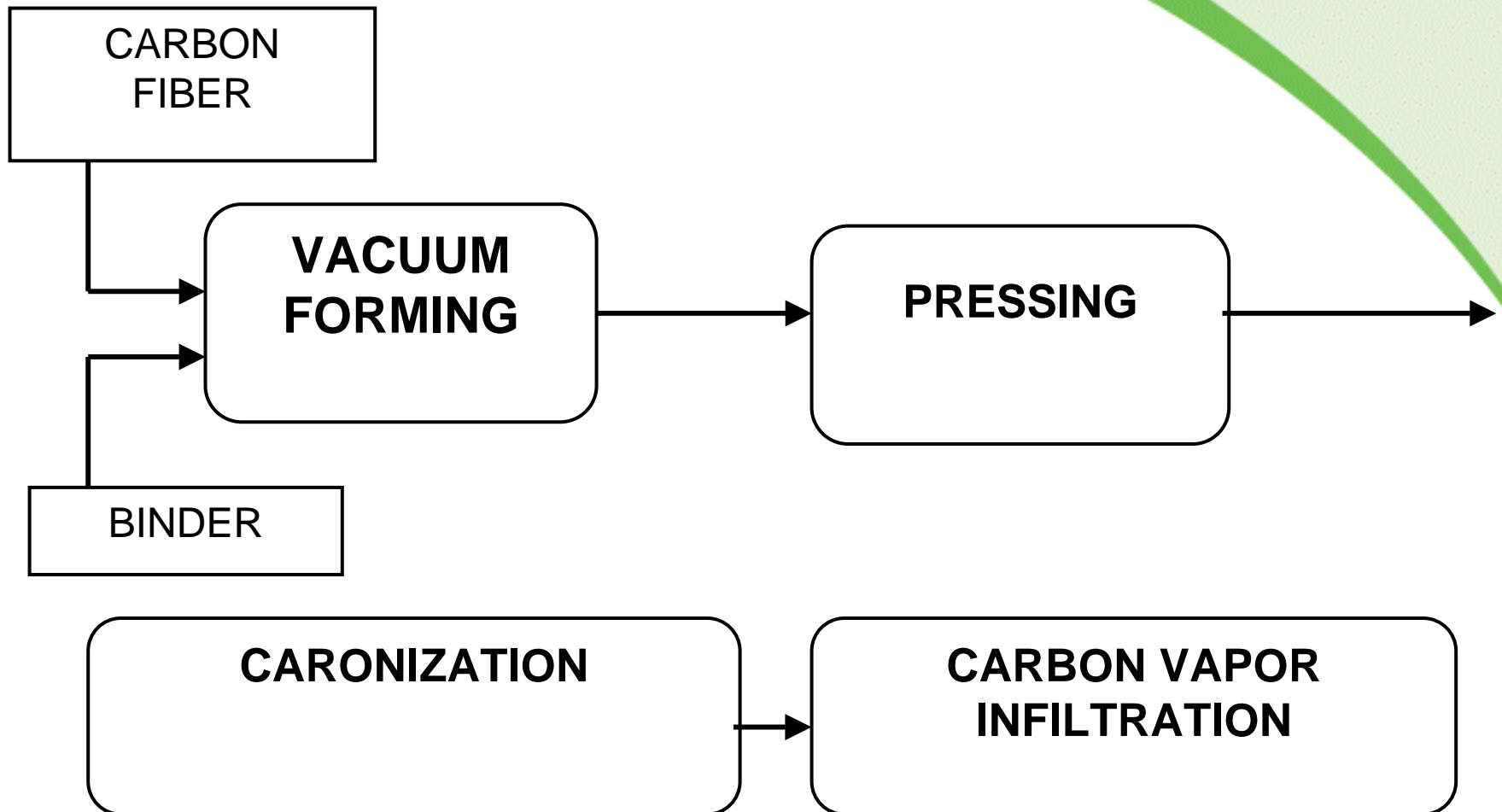
Project Details

- **Duration:** 36 months
- **Funding:**
 - **DOE:** \$3,056,787
 - **PFCT:** \$2,256,787
 - **IFC:** \$ 800,000
 - **Total:** \$6,113,574

Project Goals

- **Optimize material, design & production parameters**
- **Build a production line for 300 parts per hour**
- **Demonstrate process capability for high quality inexpensive plates**

Production Flow



Work Plan

PHASE I - PILOT LINE 10 PARTS/HOUR

MILESTONE – GOOD PLATES FROM PILOT LINE

PHASE II - PRODUCTION LINE FOR 300 PARTS PER HOUR

SCHEDULE :

COMPLETION

BUILD PHASE I LINE:

MONTH 6

TESTS WITH PHASE I LINE: MONTH 18

BUILD PHASE II LINE: MONTH 24

TESTS WITH PHASE II LINE : MONTH 36

Current Status

- **VACUUM FORMING
EQUIPMENT INSTALLED**
- **PLATES COMPLETED IN SMALL CVI
FURNACE**
- **LIFE TESTING OF FIRST PLATES UNDER
WAY AT IFC**
- **PHASE I CVI REACTOR SELECTED**





